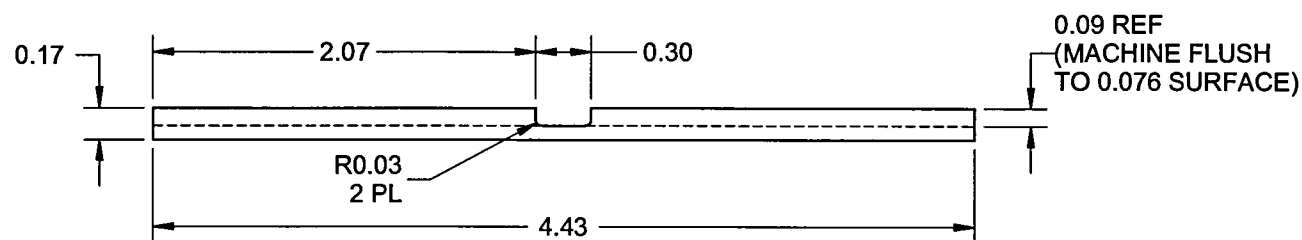
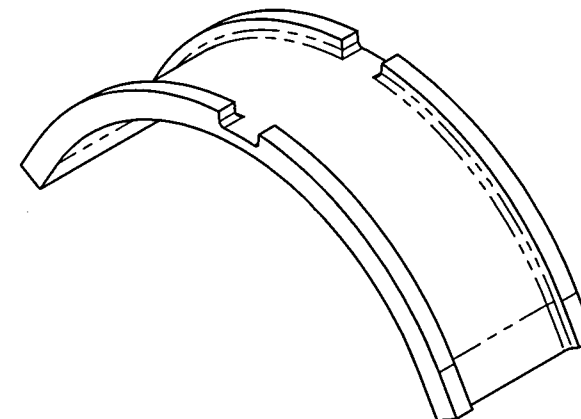
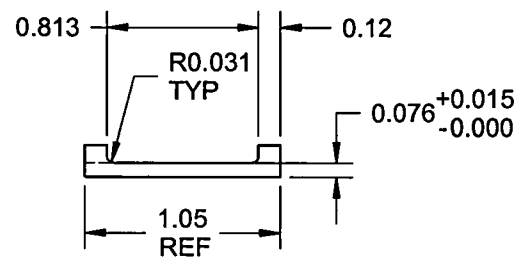


D4212-1 CLAMP CUSHION
(MAKE FROM D4212-1F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



D4212-1F FLAT MACHINED STATE 1



- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs

RELEASED
2016-11-09
EW 16-666

APPROVED

E	ADD PURCHASE OPTION-NEW SUPPLIER REF CIR16-69	DB	16.05.09
D	ADD RETENTION SLOT, ADD COLD FORM NOTE, REFERENCE DIMENSIONS IN D4212-1 REASON: PAR 14-331, NCR 14-3521	VS	15.04.24
C	ADDED FLAT MACHINED STATE; CHANGED DIMENSIONS IAW MANUFACTURING PROCESS. REF: PAR10-29.	MB	10.12.07
B	REDESIGN TO REDUCE COST: "CLAMP CUSHION" WAS "429 CLAMP CUSHION"; MAT'L WAS MUHWMWTR3.500W.XXXW (ZN A7-1)	MB	10.10.26
A	NEW ISSUE	MB	10.09.29
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO. REV. E	
MFG. APPR.	DD	D4212 SHEET 1 OF 1	
APPROVED	WM	TITLE SCALE	
DE APPR.	DS	CLAMP CUSHION NTS	
DATE	16.05.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	